



Digitally printed compostable pouches are a great way to plastic free packaging that is fully home compostable.

However there are some critical guidelines to achieve the best quality. Keeping ink away from all of the heat seal areas will ensure that the pouch avoids sticking to the heat seal parts of the machine and the gusset sticking closed which is called blocking. Having a design that runs off of the pouch can also lead to a slight breakup of ink along the cut line.

### CUTTER KEY

- Seal Area (+/- 2mm)
- Zipper
- No Print Area
- Tear Notch

### Home Compostable Triplex Laminate (Paper)

<b>Product Type</b>	Triplex Laminate
<b>Product Description</b>	Home Compostable Triplex Laminate (Paper)
<b>Specification Number</b>	HCPT1(c)
<b>Product Structure</b>	Lacquer/Ink/ up to 40g MGBK Paper/ Adhesive / 23mu NM/Adhesive / 50mu Sealant Web
<b>Production Method</b>	Print / Lamination / Lamination/ Slit
<b>Approved Material</b>	All Materials including inks and adhesives conform to EN13432 Packaging: requirements for packaging recoverable through composting and Biodegradation

<b>Vincotte OK Compost Home Accreditation Number</b>	S370 (015-1502-C)
<b>Vincotte OK Compost (EN13432) Accreditation Number</b>	S370 (015-1503-C)
<b>Vincotte Seedling Accreditation Number</b>	7P2054 Ed.C
<b>Bio-Based Content</b>	55%